

Pazon
IGNITIONS WITH THE 7½ YEAR WARRANTY

Smart-Fire™

TRIUMPH **BSA** **Norton**

MAGNETO REPLACEMENT

HIGH PERFORMANCE

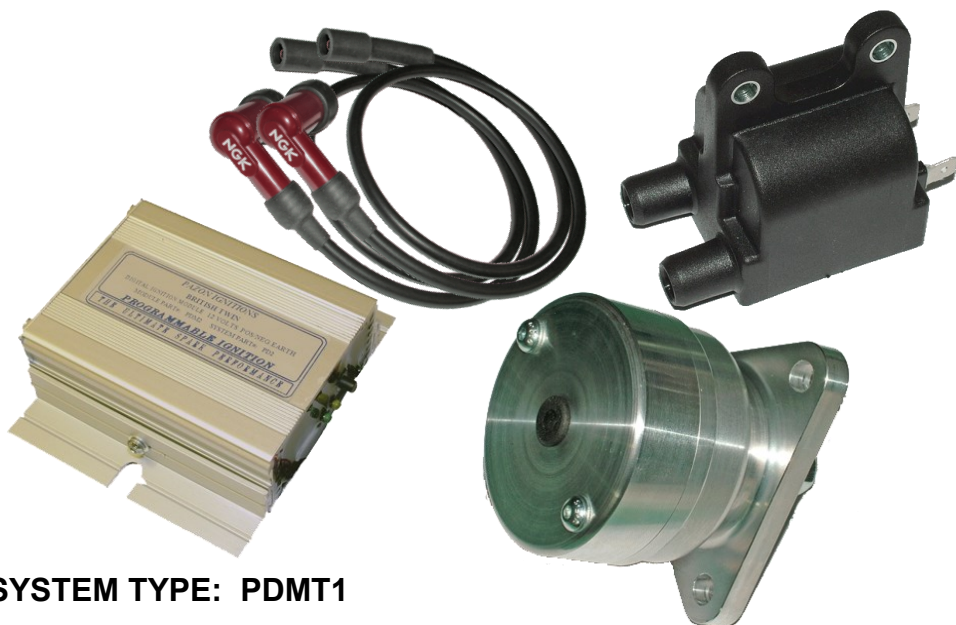
ELECTRONIC IGNITION SYSTEM

FOR 4 STROKE

BRITISH PRE-UNIT TWIN CYLINDER

MOTORCYCLES

WITH 12 VOLT ELECTRICS, POS/NEG GROUND



SYSTEM TYPE: PDMT1

Smart-Fire Applications

- BRITISH PRE-UNIT TWIN WITH 12 VOLT ELECTRICS
- TO REPLACE LUCAS K-SERIES / BTH MAGNETO
CLOCKWISE / COUNTER-CLOCKWISE ROTATION OF MAGNETO

FEATURES

- HIGH-POWER PROGRAMMABLE DIGITAL IGNITION MODULE (FULLY ENCAPSULATED)
- FULLY MAPPED IGNITION TIMING & PROGRAMMED COIL ENERGY CONTROL
- LOW POWER CONSUMPTION, AIDS POOR CHARGING SYSTEM
- USER-PROGRAMMABLE REV.LIMITER BUTTON
- RELIABLE & RUGGED HALL-EFFECT SENSOR , INCLUDES ON-BOARD STATIC TIMING LIGHT, FOR EASIER SETTING OF IGNITION TIMING
- MINIATURE HIGH-ENERGY DUAL OUTPUT IGNITION COIL
- ELECTRONIC TACHO DRIVE OUTPUT
- WASTED SPARK SYSTEM FOR SIMPLICITY
- LESS MAINTENANCE
- IMPROVED ENGINE PERFORMANCE
- FOR RACING OR HIGHLY TUNED APPLICATIONS:
SPECIAL ADVANCE CURVES & REV-LIMITERS AVAILABLE
- COVERED BY MANUFACTURER'S 7½ YEAR WARRANTY
- MODULE SIZE(mm):
90 LONG x 65 WIDE (95 INC. MOUNTING BRACKETS)
x 30 DEEP, WEIGHT: 400g (INC. WIRES)

IGNITION SYSTEM COMPRISES:

- CAST ALLOY MAGNETO REPLACEMENT HOUSING
- IGNITION MODULE (ALUMINIUM HOUSING WITH MOUNTING BRACKETS) & WIRING
- DIGITAL HALL-EFFECT TRIGGER UNIT
- ELECTROPLATED STEEL ROTOR, 1/4" FIXING BOLT & WASHER
- DIGITAL IGNITION COIL (DUAL OUTPUT)
- H.T. LEADS (COPPER-CORED)
- PLUG CAPS (5K RESISTOR TYPE)
- MODULE & COIL FIXING SCREWS, WASHERS & NUTS
- CRIMP TERMINAL CONNECTORS & INSULATORS
- RED GROUNDING WIRE
- LARGE & SMALL CABLE TIE-STRAPS

Smart-Fire Fitting Instructions

**WARNING: THIS SYSTEM PRODUCES VERY HIGH VOLTAGES,
ALWAYS SWITCH OFF BEFORE WORKING ON THE SYSTEM.**

IMPORTANT NOTES:

BEFORE FITTING, PLEASE READ THESE INSTRUCTIONS CAREFULLY, INCLUDING THE NOTICE ON PAGE 16.

This system is designed to work only with the special digital ignition coil provided with the system. 5K resistor plug caps as supplied with the system should be fitted to the h.t. leads. Alternatively, resistor spark plugs can be used. resistor plugs & resistor caps can be used, although it is not necessary to use both. Attempting to run the system without resistor type caps or plugs will result in excessive radio frequency interference (r.f.i.), which may cause bad running, misfiring and loss of ignition. For reliability, copper or steel cored h.t. lead should be used, we do not recommend using carbon fibre leads. This ignition is a wasted spark system, therefore both plugs fire at the same time.

These instructions are a general guide for installing the system to various machines and therefore it may be necessary to modify the length or routing of some wires in order to complete the installation. All connections should be made using good quality crimped or soldered connections; twisted wires will not give satisfactory operation. Wiring should be trimmed to the correct length, excess wire should not be coiled up as this can affect the correct running of the ignition system. If electric welding is to be carried out, the ignition module should be disconnected and its connectors covered with insulation, to help prevent stray sparks from damaging the module. If in doubt, remove the unit from the machine.

1. For safety, disconnect the battery (preferably both terminals).
2. Remove the original magneto, if fitted.
3. Remove the ATD (automatic timing device), if fitted. This ignition system has built-in automatic electronic advance/retard, therefore if you wish to retain the original ATD and drive gear/sprocket, it must be welded or locked in position by whatever means available (e.g. by drilling a hole and inserting a rod or pin). If necessary, contact your dealer for the appropriate fixed drive gear/sprocket for your engine. If your bike has manual advance/retard, this is no longer required and should be disabled and/or removed.

4. Fit the magneto replacement body in place of the removed magneto using the original fixings.
5. Fit the ignition module in a convenient place. This could be under (or on the side of) the battery platform, inside the toolbox (if available) or secured to the frame using a suitable mounting bracket. The unit can be orientated in any position, but this should be onto a flat surface, if possible. The module can be secured by the mounting flanges using the two M5 bolts, washers & nuts. Alternatively, the mounting flanges can be removed by slackening the bracket securing screws and sliding the brackets out of the dovetail slots. The module can then be mounted using large tie-straps, with a small sheet of rubber between the case & the frame.
6. Fit the ignition coil in a convenient place. Suspend the coil by the two mounting lugs, using the M5 bolts, washers & nuts. Alternatively, to avoid the need for drilling or a mounting bracket, the coil can be rubber mounted using two small pieces of rubber tubing (such as fuel pipe or heater hose) & two large tie-straps, see figs. 1 / 1a. The coil can then be secured to the frame tube by fully tightening the tie-straps. Fit the new h.t. leads by pushing the brass connectors fully into the h.t. outlets of the coil, along with the rubber boots. Small tie-straps can be placed around the rubber boots & tightened to give extra security, if desired. The h.t. leads should now be cut to length, if necessary, & the plug caps screwed onto the ends of the h.t. leads. Push the plug caps onto the plugs (either way around), they should click into place.
7. Set the engine to the recommended full advance timing mark on the compression stroke (note: the other cylinder will be on the exhaust stroke). Either cylinder can be used, since both fire together (wasted spark system). If a timing mark is unavailable, the engine will need to be set using either a dial gauge down the bore or a degree disc. Note: if using a degree disc attached to the camshaft, the full advance figure on the disc must be halved, e.g. for 38°, set the engine to TDC, zero the degree disc and rotate engine backwards until the degree disc has travelled 19°. See table 1 (page 11) for typical full advance figures for engines in a standard state of tune, or refer to your owners / workshop manual.
8. Undo the two screws and remove the cap from the magneto replacement body.
9. Remove the two pillar fixings/washers and lift out the ignition trigger assembly (round green printed circuit board). If not already fitted, pass a small cable tie-strap through the set of holes in front of the

- 3-way connector block; leave unfastened at this stage.
10. If not already fitted, insert the steel rotor into the taper inside the magneto replacement housing; it has a male taper that mates with the end of the centre shaft.
 11. Refit the trigger assembly (connector block facing outwards) into the magneto replacement housing. Refit the pillar fixing screws, finger tighten so that the trigger can be rotated by hand.
 12. Rotate the trigger assembly fully counter-clockwise on its adjustment slots (for standard clockwise rotation of the rotor).
 13. Without turning the engine, position the steel rotor so that one of the tabs is aligned approximately with the centre of the red timing led (this is also the centre of the hall-effect sensor on the underside of the trigger assembly). See fig. 2, page 12. Pass the cap head screw & washer through the centre of the rotor & into the thread in the end of the shaft. Tighten the rotor bolt with an M5 allen (hex) key and re-check engine position and rotor alignment.

Excessive wobble of the rotor can give symptoms that include running on one cylinder, mistiming and/or misfiring. It's important that the rotor bolt is correctly tightened, otherwise the engine may run poorly, or even refuse to start. Fully tighten the cap head screw. Recheck the rotor position. The rotor centre thread (metric M8) is provided for attaching a puller, if the rotor should need to be removed for engine servicing, etc. Full ignition timing details can be found on pages 10-13.



WIRING

(PLEASE SEE WIRING SCHEMATICS ON PAGES 8 & 9)

1. The ignition trigger wires (sleeved) are coloured: White—Black, Violet—Red & White—Red. Allowing some slack in the cable, route these wires from the ignition module down to the trigger in the magneto replacement housing, passing through the grommet in the the cap. If passing wiring through holes in metalwork, use grommets or sleeving. Route the wires to the 3-way connector block. Allowing some movement in the cable (for setting the ignition timing), cut the cable & sleeving to length. Carefully strip back 4-5mm of insulation from the ends of the three wires. Insert the three wires into the connector block (from left to right) as follows: White—Black, Violet—Red, White—Red. Tighten the three screws with a small screwdriver. Secure the sleeved wires to the trigger plate with a small tie-strap, using the set of holes provided in front of the connector block; cut off the excess from the tie-straps.
2. Connect the violet wire from the ignition module to the negative (—) terminal of the ignition coil (left-hand spade connector), using a female crimp connector and insulating cover.
3. Connect the red wire from the ignition module to the positive (+) terminal of the ignition coil (right-hand spade connector), using a female piggyback crimp connector and insulating cover.

**Re-check the connections to the ignition coil;
reverse polarity may damage the coil.**

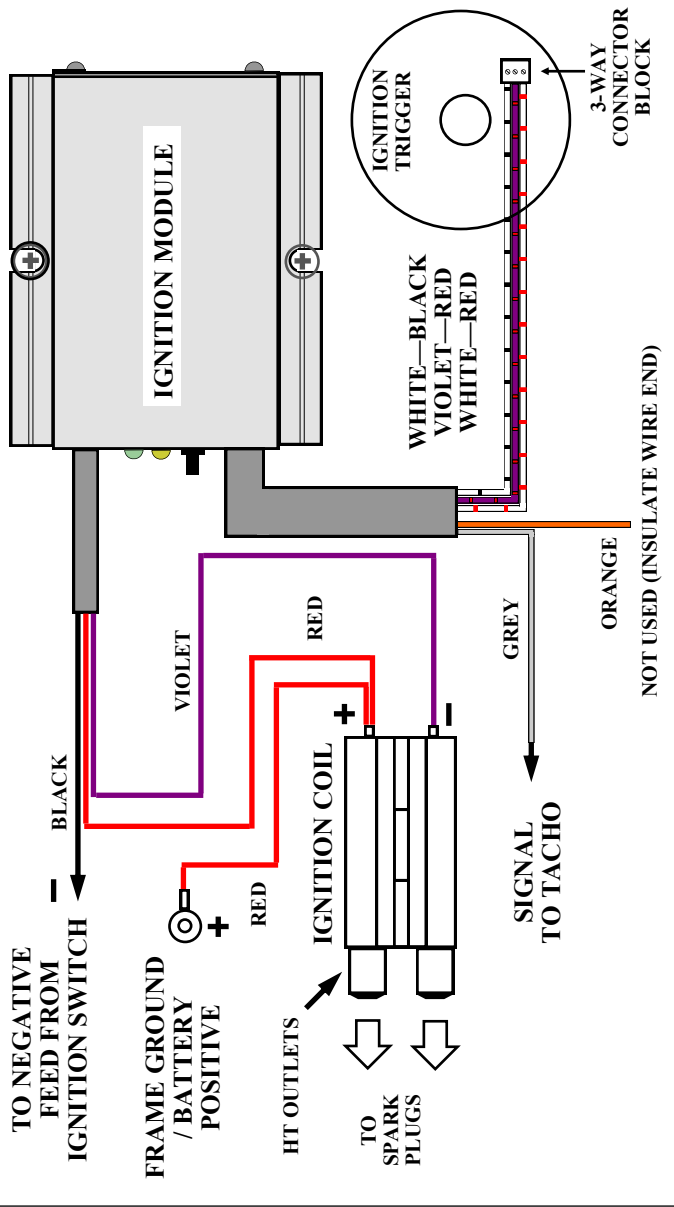
For **positive ground** electrics (standard), go to step 5.

4. For **negative ground** electrics (see page 9): connect the black wire from the ignition module to a good grounding point on the frame or directly to the battery negative (—), using a ring terminal. Connect the spare terminal on the piggyback connector (on the positive side of the ignition coil), to a switched positive supply (+12 volts), preferably via a fuse (8 amp recommended) and through the ammeter, if fitted. Go to step 7.
5. For **positive ground** electrics (see page 8): connect the spare terminal on the piggyback connector (on the positive side of the ignition coil), to a good grounding point on the frame or directly to the battery positive (+), using the red grounding wire provided.

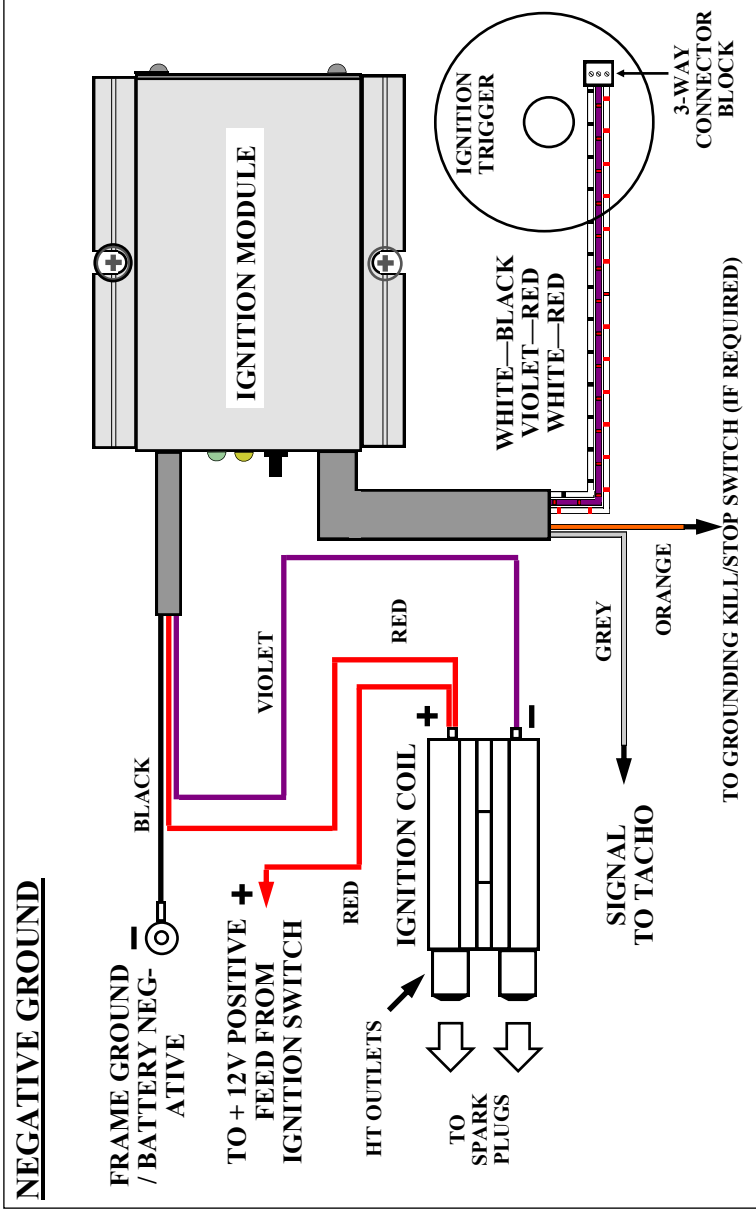
- Connect this wire to the coil end with the female spade connector and insulating cover. Connect the other end to ground/battery positive using a ring terminal.
6. Connect the black wire from the ignition module, to a switched negative supply, preferably via a fuse (8-10 amp. Recommended) and through the ammeter, if fitted.
 7. Suggestions for the choice of switch can be a spare position on the headlamp switch (if available), a second dip switch on the handlebars or a key switch located in the headlamp shell. It is important that the switch is in good condition; corroded or dirty contacts will cause misfiring/cutting out.
 8. The **ORANGE** wire is an IGNITION INHIBIT input, and only functions with NEGATIVE GROUND electrics.
This can be connected to a grounding kill switch or a hidden security switch. If not required, place insulating tape over the end of the wire to prevent accidental shorting out.
 9. The **GREY** wire is a tacho output signal for driving an electronic tachometer, if fitted. This is a 12 volt output and provides 1 pulse per engine revolution (1 pulse/rev). If your tacho requires a different pulse rate, contact Pazon Ignitions. Connect to the tacho signal input terminal/wire. If you have a mechanical tacho, an inductive pickup tacho (e.g. Scitsu) or no tacho, then leave unconnected; cut short the wire & and insulate the wire end.
 10. Any remaining wires which may be present on the ignition module are for factory use and should remain unconnected and insulated, as supplied.
 11. Remove any redundant wires or insulate bare ends. Re-check all connections are good and tight; any loose crimps should be removed, slightly closed up and refitted, or preferably replaced.

**WARNING: TURN OFF/DISCONNECT THE BATTERY
BEFORE WORKING ON THE SYSTEM
HIGH VOLTAGES CAN KILL**

POSITIVE GROUND



WARNING: TURN OFF/DISCONNECT THE BATTERY BEFORE WORKING ON THE SYSTEM HIGH VOLTAGES CAN KILL



TIMING (see figs. 2-7, pages 12-13)

1. Switch off ignition.
2. If necessary, slightly loosen the ignition trigger fixings so that it can be rotated by hand.

Warning: risk of electric shock, keep hands & body away from coil, ht leads, caps & plugs

3. The following operations may produce a spark from the plugs, therefore it is recommended that violet wire be temporarily removed from the negative terminal of the ignition coil, place insulating tape over the end of the connector to prevent shorting to ground. Alternatively, the spark plugs be removed and grounded onto the cylinder head (with the plug caps & h.t. leads connected to them). This will prevent any undesired sparks whilst timing.
4. (Reconnect the battery).

Clockwise rotor rotation:

- If not already done, rotate the trigger to the fully counter-clockwise position, as per fig. 2
- Switch the ignition on (the red timing light will normally be OFF)
- Rotate the trigger slowly clockwise until the red timing led turns ON, stop rotating. See fig. 3
- Rotate the trigger very slowly counter-clockwise until the red timing led turns OFF, stop rotating. See fig. 4

Counter-Clockwise rotor rotation:

- If not already done, rotate the trigger to the fully clockwise position, as per fig. 5
- Switch the ignition on (the red timing light will normally be OFF)
- Rotate the trigger slowly counter-clockwise until the red timing led turns ON, stop rotating. See fig. 6
- Rotate the trigger very slowly clockwise until the red timing led turns OFF, See fig. 7

5. Carefully tighten the pillar fixing screws. Do not over-tighten, as the board may become distorted.
6. Switch off the ignition.
7. Reconnect the violet wire to the ignition coil, if disconnected in step 3 (above). Refit spark plugs, if removed earlier.
8. The engine should now start and after warming up should tick over well, provided everything else is correctly adjusted. The ignition will advance as per the pre-programmed curve (see advance graph, page 15).

9. If strobe timing is desired and you have a suitable timing mark or degree disc, proceed as follows:
 - Warm engine for 4-5 mins.
 - Using a white light strobe, time the engine to the full advance mark (recommended: 38° BTDC for Triumph, 34° BTDC for BSA, 28-30° BTDC for Norton)
 - To advance the timing, rotate the trigger anti-clockwise
 - To retard the timing, rotate the trigger clockwise
 - Make very small adjustments; 1° of trigger movement equals 2° of crankshaft movement
 - The trigger has calibration marks on the outer edge to assist with timing adjustment
 - **For safety, switch ignition off between adjustments**
10. Refit the cap on the magneto replacement housing, sliding the sleeved wires back through the grommet in the side of cap. Refit the two fixing screws and washers.

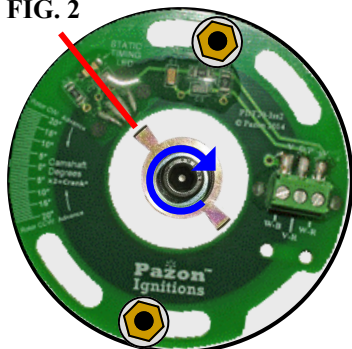
TABLE 1

MOTORCYCLE	ROTOR ROTATION	FULL ADVANCE TIMING
TRIUMPH	CLOCKWISE	38°
BSA	CLOCKWISE	34°
NORTON	CLOCKWISE	30° (28° STANDARD*)

NOTE: IF USING A DEGREE DISC ATTACHED TO THE CAMSHAFT OR 1/2 ENGINE SPEED SHAFT, THE FULL ADVANCE FIGURE READING ON THE DISC MUST BE HALVED. E.G. FOR 38°, SET ENGINE TO T.D.C., ZERO DEGREE DISC AND ROTATE ENGINE BACKWARDS UNTIL DEGREE DISC HAS TRAVELLED 19°

STATIC IGNITION TIMING
CLOCKWISE ROTOR ROTATION
(MOST MAGNETOS)
(WIRING NOT SHOWN FOR CLARITY)

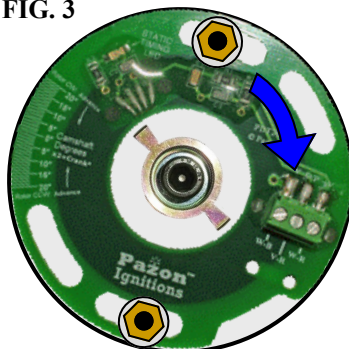
FIG. 2



START POSITION

Trigger fully counter-clockwise
 on adjustment slots.
 Align centre of rotor tab
 with static timing led,
 tighten rotor cap head screw

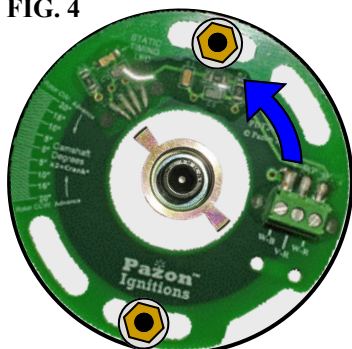
FIG. 3



SWITCH IGNITION ON

Rotate trigger
 slowly **CLOCKWISE**,
 until red static timing led
 turns **ON**

FIG. 4



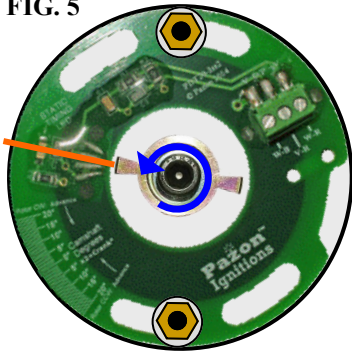
Rotate trigger very slowly
COUNTER-CLOCKWISE,
 until red static timing led
 turns **OFF**
 Stop rotating
Tighten pillar fixings

* See accompanying text
 on page 10 for a full
 description of the static
 timing led operation

Please note: when fitted on the
 motorcycle, the orientation of the
 magneto replacement housing
 (& pillar fixings) may be different
 to that shown in these pictures.

STATIC IGNITION TIMING
COUNTER-CLOCKWISE ROTOR ROTATION
(WIRING NOT SHOWN FOR CLARITY)

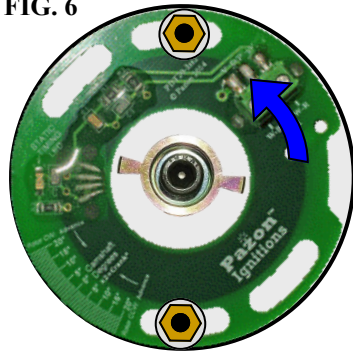
FIG. 5



START POSITION

Trigger fully clockwise
on adjustment slots.
Align centre of rotor tab
with static timing led,
tighten rotor cap head screw

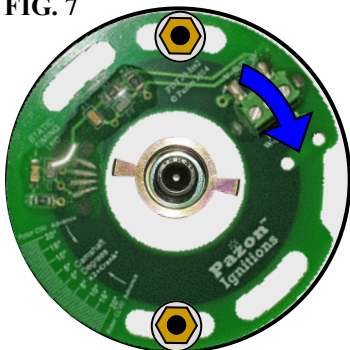
FIG. 6



SWITCH IGNITION ON

Rotate trigger slowly
COUNTER-CLOCKWISE,
until red static timing led
turns ON

FIG. 7



Rotate trigger very slowly
CLOCKWISE,
until red static timing led
turns OFF
Stop rotating
Tighten pillar fixings

* See accompanying text
on page 10 for a full
description of the static
timing led operation

Please note: when fitted on the
motorcycle, the orientation of the
magneto replacement housing
(& pillar fixings) may be different
to that shown in these pictures.

REV-LIMITER

USE OF THIS FUNCTION IS AT YOUR OWN RISK, SINCE IT IS POSSIBLE TO SET THE REV-LIMITER TO BEYOND THE DESIGNED UPPER RPM LIMIT FOR YOUR ENGINE.

The **Smart-Fire** ignition module features a function button that enables the user to set/reset the ignition rev-limiter. Unless specified when purchasing the system, the rev-limiter is not preset, allowing your engine to rev to its maximum (unrestricted).

To set the rev-limiter

To accurately set the rev-limiter you will need a rev. Counter/tachometer to monitor the engine rpm. Rev the engine to one-half the desired rev-limit rpm, press & hold the function button for a minimum of 3 seconds. The ignition module will take a snapshot of the engine rpm at the instant the button is pressed, therefore it is not essential to maintain a precise rpm whilst the button is pressed. The yellow indicator led on the module will flash 5 times. Release the button. The rev-limiter is now set. When your engine reaches the preset rpm the ignition will turn off the ignition coil, cutting all sparks. Thus, the engine rpm will fall and, once below the rev-limit setting, ignition will resume.

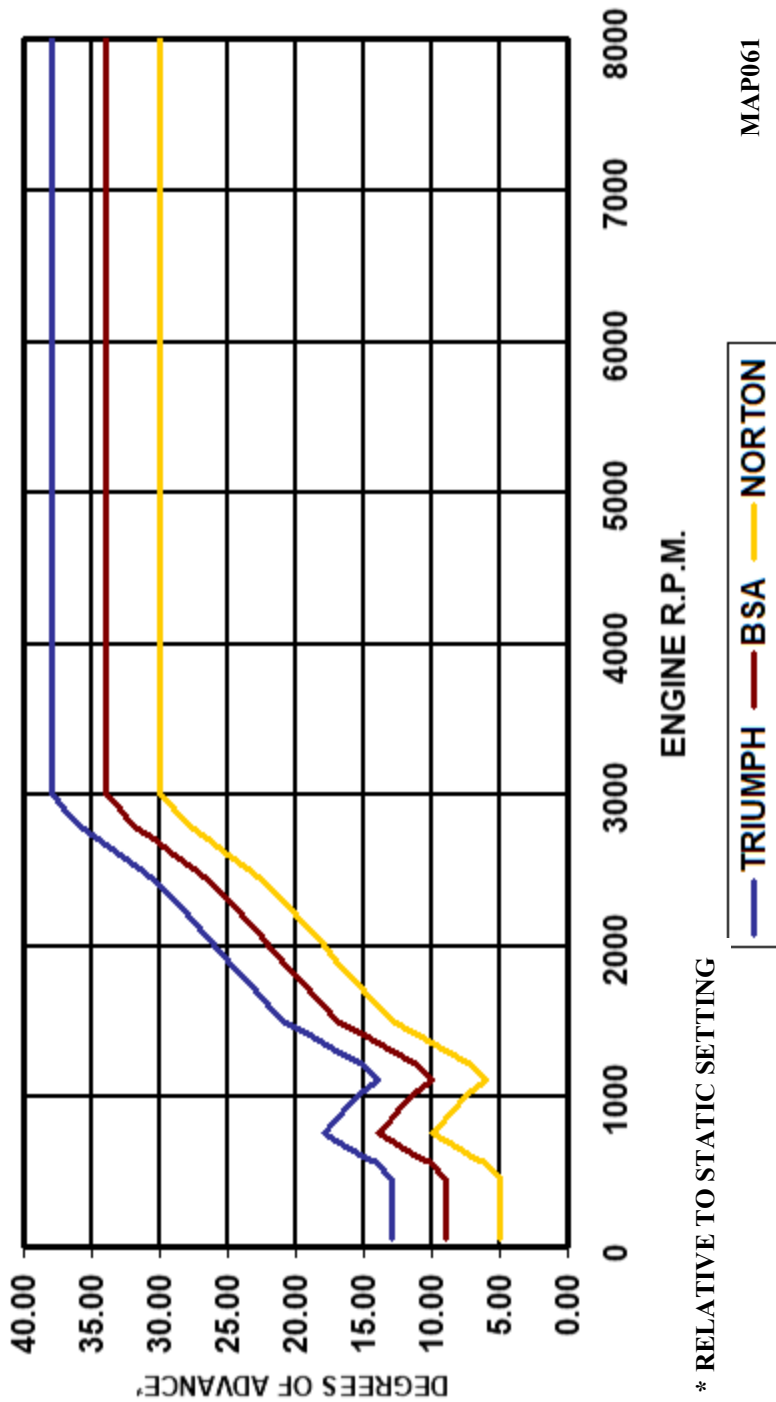
The minimum rev-limiter setting is 3000 rpm (i.e. set with the engine running at 1500 rpm).

To reset the rev-limiter

To reset (disable) the ignition rev-limiter, press & hold the function button for a minimum of 3 seconds, with the engine below 1500 rpm (or stationary). The yellow indicator led on the module will flash 5 times. Release the button. The rev-limiter is now reset.

The rev-limiter setting is retained in the ignition module memory & will be recalled when the ignition is turned on.

Smart Fire Ignition Timing
TRIUMPH/BSA/NORTON TWIN (ROAD)



* RELATIVE TO STATIC SETTING

Terms & Conditions and Warranty

- Use of this product indicates your acceptance of this notice.
- The product design, firmware & literature is Copyright © PAZON IGNITIONS LTD. 2005-2024, and is protected under international copyright, trademark & treaty provisions.
- To provide the best ignition systems possible, Pazon Ignitions Ltd. reserves the right to alter and improve the specifications of its products without prior notice.

Ignition Systems

- Pazon Ignitions warrants to the original purchaser that the Pazon Ignition System be free from defects in workmanship & parts under normal use for a period of 7½ years from date of purchase.

Ignition Spares

- Spares are defined as item(s) not purchased as part of a complete ignition system. Pazon Ignitions warrants to the original purchaser that these item(s) be free from defects in workmanship & parts under normal use for a period of one year from date of purchase.
- Ignition coils will only be covered by the warranty if it can be proved that the fault is due to a manufacturing fault within the coil.

Limitation of Liability

- In no event shall Pazon Ignitions' liability related to the product exceed the purchase price actually paid for the product.
- Neither PAZON nor its suppliers shall in any event be liable for any damages whatsoever arising out of or related to the use or inability to use the product, including but not limited to the direct, indirect, special, incidental or consequential damages, or other pecuniary loss.
- This warranty will be void if the product or parts have been altered, damaged, abused or installed incorrectly.
- This warranty will be void if parts supplied by Pazon Ignitions are used with other makes of ignition. Your statutory rights are not affected.

Warranty Claims

- To make a claim under warranty, the product must be returned to Pazon Ignitions or its authorized representative, with a copy of your receipt (or evidence of date and place of purchase), within the warranty period.
- Include a detailed description of the problem and why you believe there is a fault within the ignition system.
- The system must be returned postage paid. Proof of posting is not proof or receipt, therefore we recommend using a recorded mail service.
- Upon receipt we will thoroughly test the returned items and repair or replace any items found to be faulty and covered by the warranty.
- Please allow seven working days from receipt of the returned parts before contacting us, to allow sufficient time for a thorough test and evaluation.
- PLEASE CONTACT PAZON IGNITIONS FOR RETURN INSTRUCTIONS.

✉ **Pazon Ignitions Ltd, 274 Hot Springs Road, RD 2,
Katikati 3178, Bay of Plenty, New Zealand**

☎ **TELEPHONE: +64 (0) 7549 5878** 📠 **FAX: +64 (0) 7549 5879**
EMAIL: ignition@pazon.com WEB: www.pazon.com